

Test Results | THERMORY® Red Oak

Slip Resistance

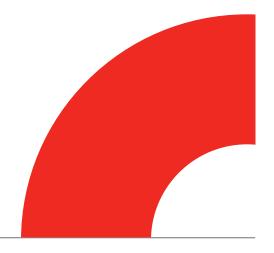
Slip Resistance

TESTED

Slip Resistance of THERMORY® Red Oak decking.

RESULTS

► THERMORY® Red Oak demonstrates excellent performance in dry conditions, achieving a high Pendulum Test Value (PTV) of 69 using the ASTM E303-22 method. This exceeds international safety benchmarks for slip resistance, indicating that the material offers outstanding traction and is well-suited for environments where dry surface performance is critical. The values are comparable to THERMORY® White Ash indicating it is a suitable alternative when choosing species based on slip resistance.



► DECKING ► CLADDING ► SAUNA

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<u>Licensed by the State of California</u> Board of Professional Engineers And Land Surveyors

<u>Certified by the City of Los Angeles</u> as an official slip resistance testing laboratory for flooring



ASTM E303-22 Pendulum Slip Resistance Test Method

Client: **Thermory USA** Report date: 4/15/2025

Flooring: Thermal Red Oak

Page 1 of 4 Test no.: 2504-1522 Date tested: 4/11/25 How and when sample obtained: Supplied by client 4/8/25 Sample size: 5"x10"

Location of test: Sotter Engineering Test Laboratory in Mission Viejo, CA

Figure 1 shows the sample. Red, green, blue, and white color references are included, with a U.S. penny (1/16 inch thick) for scale. The back of the sample is included to aid in positive identification.



Flooring: Thermal Red Oak

American Society for Testing and Materials Method E303-22 (2022), "Standard Test Method for Measuring Surface Frictional Properties Using the British Pendulum Tester" (https://www.astm.org/e0303-22.html)

The pendulum is the national standard test device for pedestrian slip resistance in at least 50 nations on five continents and has been endorsed by Ceramic Tile Institute of America since 2001. It has been in continuous use since 1970 for assessing slip resistance of pedestrian surfaces and is the most widely accepted slip resistance test device worldwide.

The trailing edge of a three-inch-wide spring-loaded rubber slider, which is attached to the end of a 20-inch pendulum arm, contacts the tested surface when the pendulum arm is released from a horizontal position. The slider contact path length is pre-set to five inches (or 124-127 mm). The pendulum arm pushes a pointer that stops and stays at the high point of the pendulum arm's swing.

For testing flooring where pedestrians are likely to be wearing shoes, the typical rubber used is Four S rubber (Standard Shoe Sole Simulating), which has an International Rubber Hardness Degree (IRHD) of 96. For predominantly barefoot areas, and for road testing, the slider used is usually the TRL (Transport & Road Laboratory) soft rubber, which has an IRHD of 55. TRL rubber readings can be affected by temperature outside the range of 64-73 degrees Fahrenheit. Results for the TRL rubber below will have been adjusted for temperature using the adjustments table provided in the Australian pendulum standard – AS/NZS 4586. The ASTM standard does not yet acknowledge the fact that this rubber is temperature sensitive. The next revision of E303 will. President John C. Sotter conducted the testing and drafted this report.

Pendulum Test Value (PTV), as received, with Four S (96) hard rubber slider: Drv: 69 Wet: 30

Corresponding DCOF value = Wet: 0.30; Individual wet PTV values: 31, 30, 30, 30, 29

T= 73.2 degrees F; Relative humidity = 59%; Pendulum recalibration due September 28, 2025 Results apply only to sample(s) tested.

High Pendulum Test Values indicate potentially good traction. The ASTM E303 test method does not give recommendations on how to interpret the results, as ASTM test methods never do, but similar pendulum test methods from other nations do give safety criteria and guidance.

Australia's AS/NZS HB 198: 2014 recommends a range of situation-specific minimum Pendulum Test Values as shown in the attached table below. The Ceramic Tile Institute of America (CTIOA) and United Kingdom Slip Resistance Group (UKSRG), with help from the United Kingdom's Health and Safety Executive (HSE), make a more general recommendation and say that a minimum pendulum test value of 36 for level floors is considered "low slip potential". According to CTIOA and UKSRG, values of 25-35 are classed as "moderate slip potential", and values of 0-24 have "high slip potential".

For flooring that has a slope, a mathematical calculation is made to adjust the safety criterion based on the degree of slope. For instance, a floor with a slope of 2° would need a minimum PTV of 39 to fall into the "low slip potential" category, a 4° slope would need a PTV of 42, and a 6° slope would need a PTV of 45.

Slip resistance can be affected by factors such as, but not limited to, floor coatings, floor sealers, abrasives, detergents, contamination, chemical treatments, installation procedures, destructive cleaning practices, and wear.

Respectfully submitted, SOTTER ENGINEERING CORPORATION

J. George Sotter, P.E., Ph.D.

George Sotter

Vice-President

| Building or walkway type | Line no. | Location or function of area | Minimum wet PTV (or BPN) | |
|---|-------------|--|--------------------------|--------------------------|
| | | | Hard rubber slider | Soft rubber slider |
| External pavements and ramps | 1 | External ramps with slopes steeper than 1 in 14 (4.1 degrees) | 55 | 45 |
| | 2 | External ramps, slopes less than 1 in 14 | 45 | 40 |
| | 3 | Level surfaces: external sales areas (e.g. markets), external car parks, external colonnades, walkways, pedestrian crossings, balconies, verandas, carports, driveways, courtyards, roof decks | 45 | 40 |
| | 4 | Car parks, undercover | 35 | 35 |
| Hospitals and aged care facilities | 5 | Bathrooms and ensuites in hospitals and aged care facilities | 35 | 35 |
| | 6 | Wards and corridors in hospital and aged care facilities | 25 | 20 |
| Hotels, offices, public buildings, schools, kindergartens; entries and access areas including common areas, internal elevator lobbies | 7 | Dry area | 12 | NS |
| | 8 | Hotel bathrooms, ensuites and toilets | 25 | 20 |
| | 9 | Hotel kitchens and laundries | 25 | 20 |
| | 10 | Restroom facilities in offices, bars and shopping centers | 35 | 35 |
| | 11 | Transitional areas, intended to be kept dry | 25 | 20 |
| | 12 | Wet area | 35 | 35 |
| Kitchens (commercial), serving areas, cold stores | 13 | Commercial kitchens | 55 | 45 |
| | 14 | Serving areas behind bars in bars and clubs | 45 | 40 |
| | 15 | Cold stores and freezers | 45 | 40 |
| Loading docks | 16 | Loading docks under cover | 55 | 45 |
| Sports stadiums | 17 | Undercover concourse areas | 35 | 35 |
| Supermarkets and shopping centers | 18 | Dry areas in separate shops in shopping centers | 12 | NS |
| | 19 | Fast food outlets, buffet food servery areas, food courts and fast food dining areas in shopping centers | 35 | 35 |
| | 20 | Fresh fruit and vegetable areas in shops and supermarkets | 35 | 35 |
| | 21 | Shop entry areas with external entrances | 35 | 35 |
| | 22 | Supermarket aisles (except fresh food areas) | 12 | NS |
| | 23 | Wet areas in separate shops in shopping centers | 35 | 35 |
| Swimming pools and sporting facilities | 24 | Communal changing rooms | 35 | 35 |
| | 25 | Communal shower rooms | 45 | 40 |
| | 26 | Swimming pool decks | 45 | 40 |
| | 27 | Swimming pool ramps and stairs leading to water | 55 | 45 |
| Stairs | 28 | Dry treads or landings | 35 | 35 |
| | 29 | Wet treads or landings | 45 | 40 |
| NS - not spec | ified | | | |

Table 1. Recommended minimum PTV from the June 2014 Australian standard. The minimum values in this table are both more permissive (values below 36) and more conservative (values above 36) than the CTIOA and UKSRG standards discussed on the previous page. We consider the standard summarized on this page to be the world's most sophisticated. However, the choice between the two is left to the reader. One area not specifically mentioned above is tubs and showers in hotels and homes. For these high-risk areas, we recommend a surface with "low slip potential", or a minimum PTV of 36.