**SECTION 13 24 19 – BARREL SAUNAS**

1. **GENERAL**
   1. SUBMITTALS
      1. Action Submittals:
         1. Product Data: Manufacturer’s descriptive data and product attributes for sauna and accessories.
      2. Closeout Submittals:
         1. Operation and Maintenance Data.
   2. QUALITY ASSURANCE
      1. Installer Qualifications: Firm specializing in work of this Section with minimum [2] [\_\_] years’ experience.
   3. WARRANTIES
      1. Manufacturer’s 5 year warranty against defects in materials and workmanship.
2. **PRODUCTS**
   1. MANUFACTURERS
      1. Contract Documents are based on products by ThermoryUSA, [www.saunabythermory.com](http://www.saunabythermory.com)
      2. Substitutions: [Refer to Division 01.] [Not permitted.]
   2. BARREL SAUNA SYSTEM
      1. Sauna System:
         1. Model: [No. 60, four-person with porch and window.] [No. 61, four-person with porch, no window.]
         2. Outside dimensions: 7.33 feet long x 7.52 foot diameter.
         3. Heater: Huum Drop series, 7.5 kw electric.
      2. Sauna System:
         1. Model: [No. 62, six-person with window.] [No. 63, six-person, no porch or window.]
         2. Outside dimensions: 7.33 feet long x 7.52 foot diameter.
         3. Heater: Huum Drop series, 9 kw electric.
      3. Sauna System:
         1. Model: [No. 50, six-person with window.] [No. 51, six-person without window.]
         2. Outside dimensions: 7.33 feet long x 6.29 foot diameter.
         3. Heater: Huum Drop series, 7.5 kw electric.
      4. Sauna System:
         1. Model: [No. 52, four-person with window.] [No. 53, four-person without window.]
         2. Outside dimensions: 5.9 feet long x 6.29 foot diameter.
         3. Heater: Huum Drop series, 6 kw electric.
      5. Sauna System:
         1. Model: [No. 54, two-person with window.] [No. 55, two-person without window.]
         2. Outside dimensions: 4.88 feet long x 6.29 foot diameter.
         3. Heater: Huum Drop series, 4.5 kw electric.
   3. COMPONENTS
      1. Staves: Thermally modified Spruce.
      2. Benches, and Floor Decking: Thermally modified Aspen.
      3. Glass: Nominally 8 mm thick, clear, tempered.
      4. Door: Stile and rail wood with full glass, 24 inches wide x 80 inches high.
   4. ACCESSORIES
      1. Heater safety railing.
      2. Stones: Rounded gray granite.
      3. Controls: WiFi.
      4. WiFi control glass.
      5. Rain jacket.
      6. Floor grate.
3. **EXECUTION**
   1. INSTALLATION
      1. Install in accordance with manufacturer’s instructions.

END OF SECTION